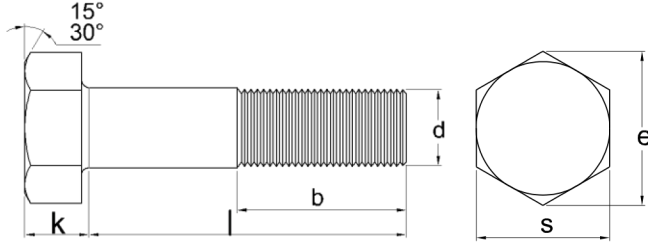


ASME B 18.2.1 Gr.5**ALTI KÖŞE BAŞLI UNC VE UNF CIVATA HEXAGON****HEAD UNC & UNF THREADED BOLTS****SECHSKANTSCHRAUBE MIT UNC & UNF GEWINDE****Technical Informations / Teknik Bilgiler**

Thread size / Anma çapı (d)		1/4	5/16	3/8	7/16	1/2	9/16	
Pitch/ Diş Adımı	p	mm.	6,35	7,94	9,52	1,00	12,70	14,29
		UNC	20,00	18,00	16,00	14,00	13,00	12,00
		UNF	28,00	24,00	24,00	20,00	20,00	18,00
Head height / Kafa Yüksekliği	k	max.	4,14	5,36	6,17	7,39	8,20	9,42
		min.	3,81	4,95	5,74	6,91	7,67	8,84
Head width / Anahtar Ağızı	s	max.	11,13	12,70	14,27	15,88	19,05	20,62
		min.	10,87	12,42	14,00	15,54	18,69	20,27
Diagonal / Köşegen	e	max.	12,83	14,66	16,51	18,34	22,00	23,83
		min.	12,40	14,15	15,95	17,73	21,34	23,11

Thread size / Anma çapı (d)		1/4	5/16	3/8	7/16	1/2	9/16
Length / Boy		Weight / Ağırlık gr/p					
5/8	15,88	5,94	9,98	14,70			
3/4	19,05	6,53	10,93	16,10	23,04	36,74	
7/8	22,23	7,12	11,88	17,51	24,95	39,28	
1	25,40	7,89	12,84	18,91	26,85	41,82	51,17
1 1/8	28,58	8,66	14,06	20,48	28,76	44,36	54,41
1 1/4	31,75	9,43	15,29	22,04	30,66	46,90	57,65
1 3/8	34,93	10,23	16,51	23,81	33,07	49,74	60,89
1 1/2	38,10	11,02	17,74	25,58	35,47	52,57	64,14
1 5/8	41,28	11,79	18,96	27,35	37,87	55,70	68,11
1 3/4	44,45	12,56	20,18	29,12	40,28	58,83	72,08
1 7/8	47,63	13,36	21,41	30,87	42,68	61,96	76,04
2	50,80	14,15	22,63	32,61	45,09	65,09	80,01
2 1/8	53,98	14,92	23,84	34,38	47,49	68,22	83,98
2 1/4	57,15	15,69	25,04	36,15	49,90	71,35	87,95
2 3/8	60,33	16,49	26,26	37,90	52,30	74,48	91,92
2 1/2	63,50	17,28	27,49	39,64	54,70	77,61	95,89

Values are given in milimeters. / Değerler milimetre olarak verilmiştir.